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Department of Mechanical Engineering
Faculty of Industrial Technology
Institut Teknologi Adhi Tama Surabaya
Jl. Arief Rahman Hakim No. 100, Surabaya, East Java, Indonesia 60117
Tel. +62-823-3113-7305
email: rizal@itats.ac.id

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AUTHOR AFFILIATION

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Olasunkanmi A. Afolabi[1], Suraju A. Oladosu[2], Rafiu O. Kuku[3], Gbeminiyi Musibau Sobamowo[4], Ahmed A. Yinusa[5], Rilwan O. Olagbadamosi[6]

[1,2,3,6] *Department of Mechanical Engineering, Lagos State University, Nigeria.*
[4,5] *Department of Mechanical Engineering, University of Lagos, Nigeria.*

Dried Clove Leaf as Corrosion Inhibitor for Medium Carbon Steel in Acidic Media

Afira Ainur Rosidah[1], Kiki Ridho Syah Roni[1], and Muhammad Yunus[2]

[1] *Institut Teknologi Adhi Tama Surabaya, Indonesia*
[2] *Research Center for Polymer Technology, National Research and Innovation Agency, Indonesia*

Vibration Analysis for Turning-Milling Process Condition Monitoring using Short-Time Fourier Transform Enhanced by Empirical Mode Decomposition

Agus Susanto[1], Muizuddin Azka[2], Farid Majedi[1], Nur Kholis Faizin[1], Hanum Arrosida[1], Reza Putri Andriyani[1]

[1] *Faculty of Engineering, State Polytechnic of Madiun, Indonesia*
[2] *Research Center of Process and Manufacturing Industry Technology, National Research and Innovation Agency, Indonesia*

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Desmas Arifianto Patriawan[1], Ahmad Anas Arifin[2], and Bambang Pramujati[3]

[1] *Peneliti Mandiri Mekatronika, Indonesia*
[2] *Mechanical Engineering Department, Institut Teknologi Adhi Tama Surabaya, Indonesia*
[3] *Mechanical Engineering Department, Institut Teknologi Sepuluh Nopember, Indonesia*